# **TECHNICAL DATA SHEET**

**Excellent Series** 



## **PU Clear Coat**



#### **Packing Size**

1 Litre

#### **Handling**

Handle with care, stir well before use

#### **Storage**

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

#### **Health and Safety**

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

## **Typical Paint System**

Sparco PU Clear Coat 2-3 Coats

## **Product Description**

Sparco PU Clear Coat is a high gloss, high build, transparent mirror like finish. It is a two component glossy, durable coat based on special polyurethane resins, and cure with NCO hardeners. Its major advantages are excellent leveling, physical and chemical resistance, anti-sagging and high exterior durability.

#### **Recommended Use**

Sparco PU clear coat is highly recommended for structures where ultra violet radiations effects like Doors, windows, bathroom cabinets, kitchen countertops and indoor as well as outdoor furniture etc. that exposed to sunlight, temperature changes and humidity.

### **Film Thickness and Spreading Rate**

 $\begin{array}{ll} \text{Dry film thickness} & 20\text{-}25~\mu \\ \text{Wet film thickness} & 45\text{-}60~\mu \end{array}$ 

Theoretical Spreading Rate 12-14 m<sup>2</sup>/litre/coat

## **Physical Properties**

#### **Surface Preparation**

The wood should be clean, dry, and smooth, Sand the surface smooth with 80–120 grit paper. Blow off the surface with clean, dry compressed air while wiping with clean rags to remove sanding and dust residue. After that apply 2-3 coats of sparco PU Clear lacquer

#### **Application Methods**



Cloth Pad

#### **Drying Time**

Temperature	Touch Dry	Recoating Interval	Hard Dry
23 °C	40 min	6-8 Hours	16-18 Hours
30 °C	30 min	4-6 Hours	14-16 Hours
38 °C	20 min	2-4 Hours	12-14 Hours

## **Application Data**

System	Two Component System	
Hardener Mixing Ratio	PU Clear Coat : Hardener = 2:1	
Thinner	Sparco 2K Thinner	
Thinning Ratio %	30-40 %	